

Assembly Line 1

Assembly Line Q

...

FIG. 1

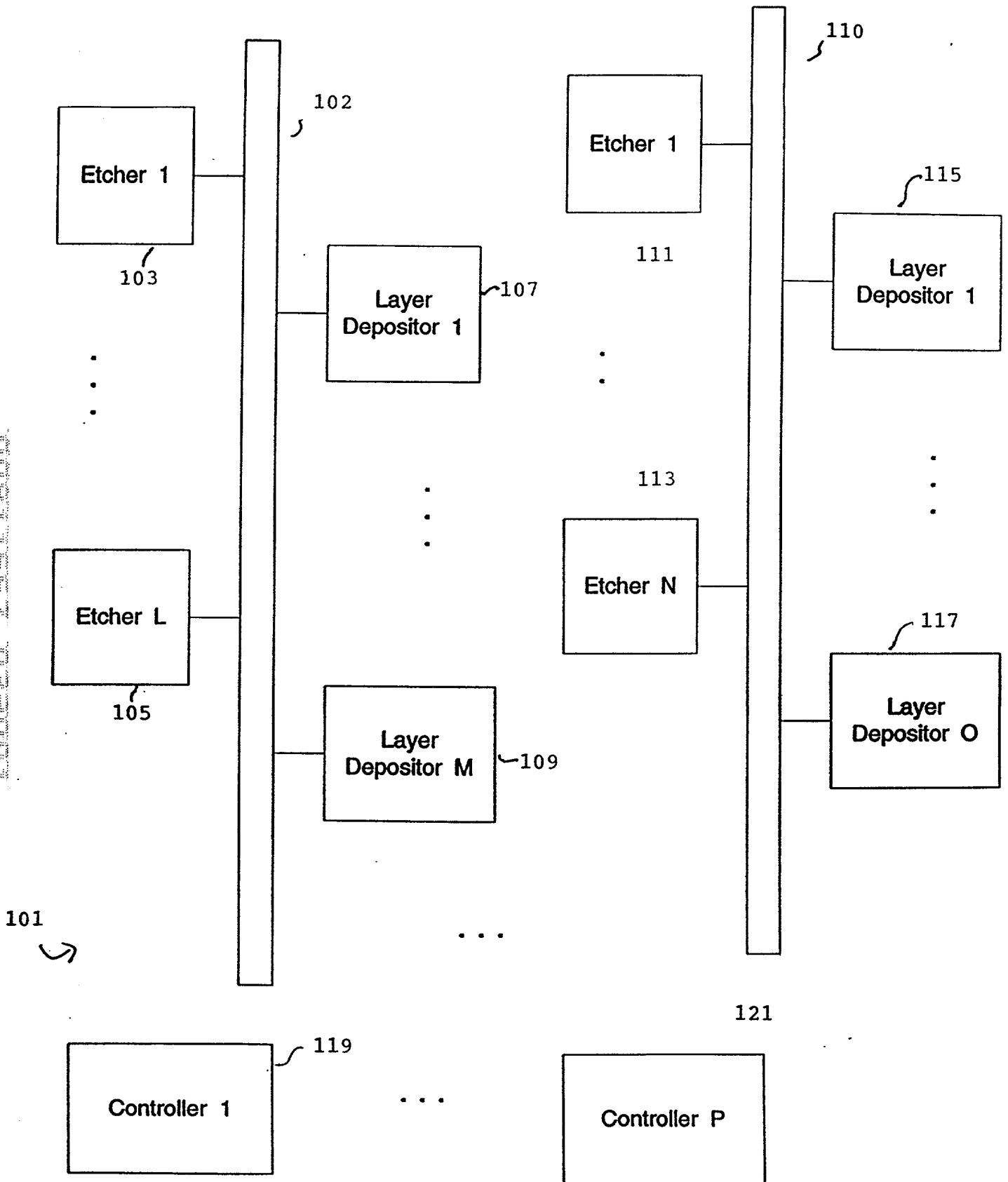


FIG. 1

(prior art)

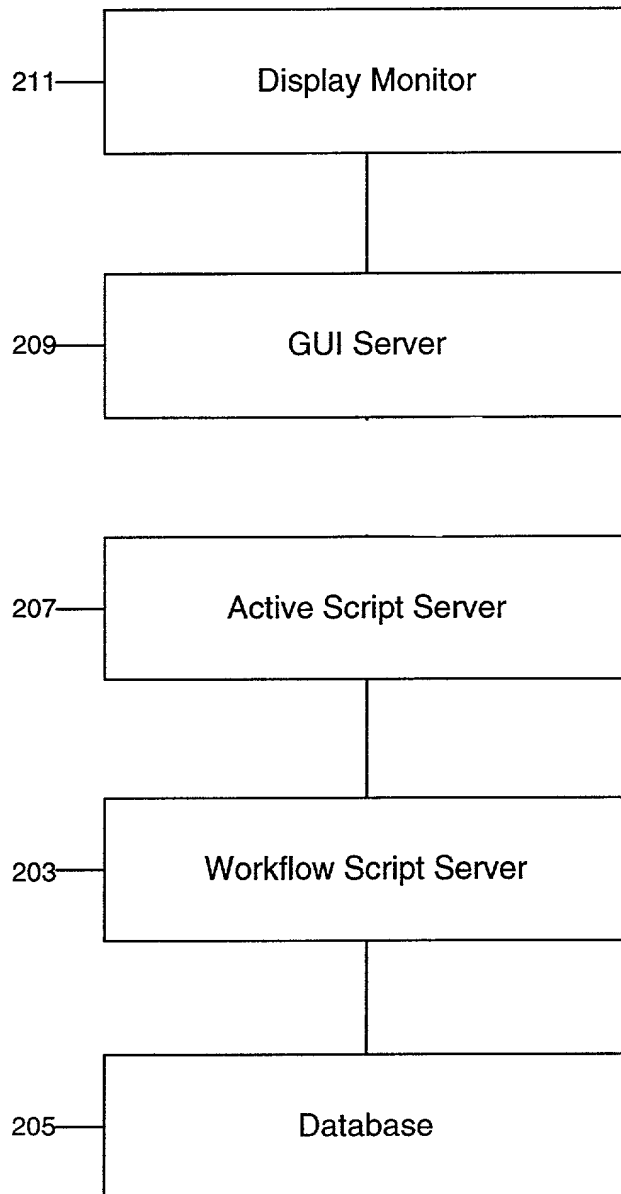


FIG. 2

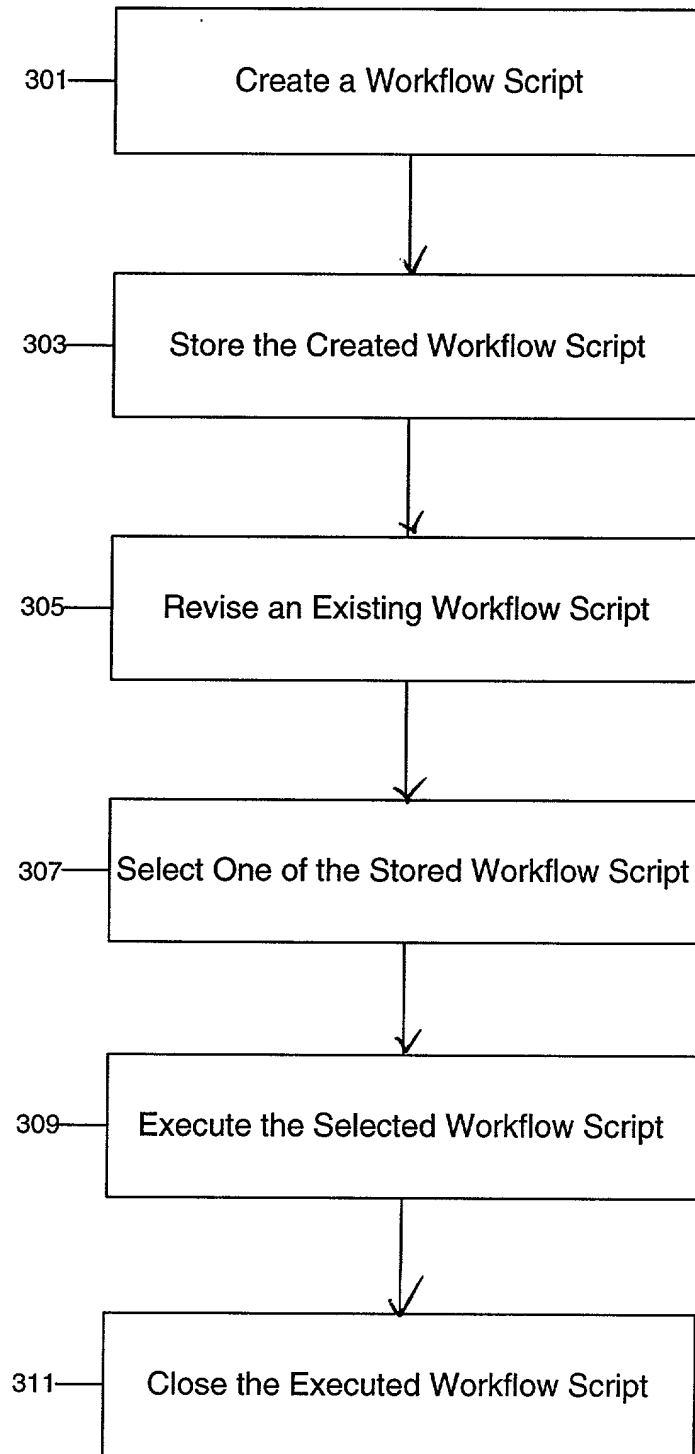


FIG. 3

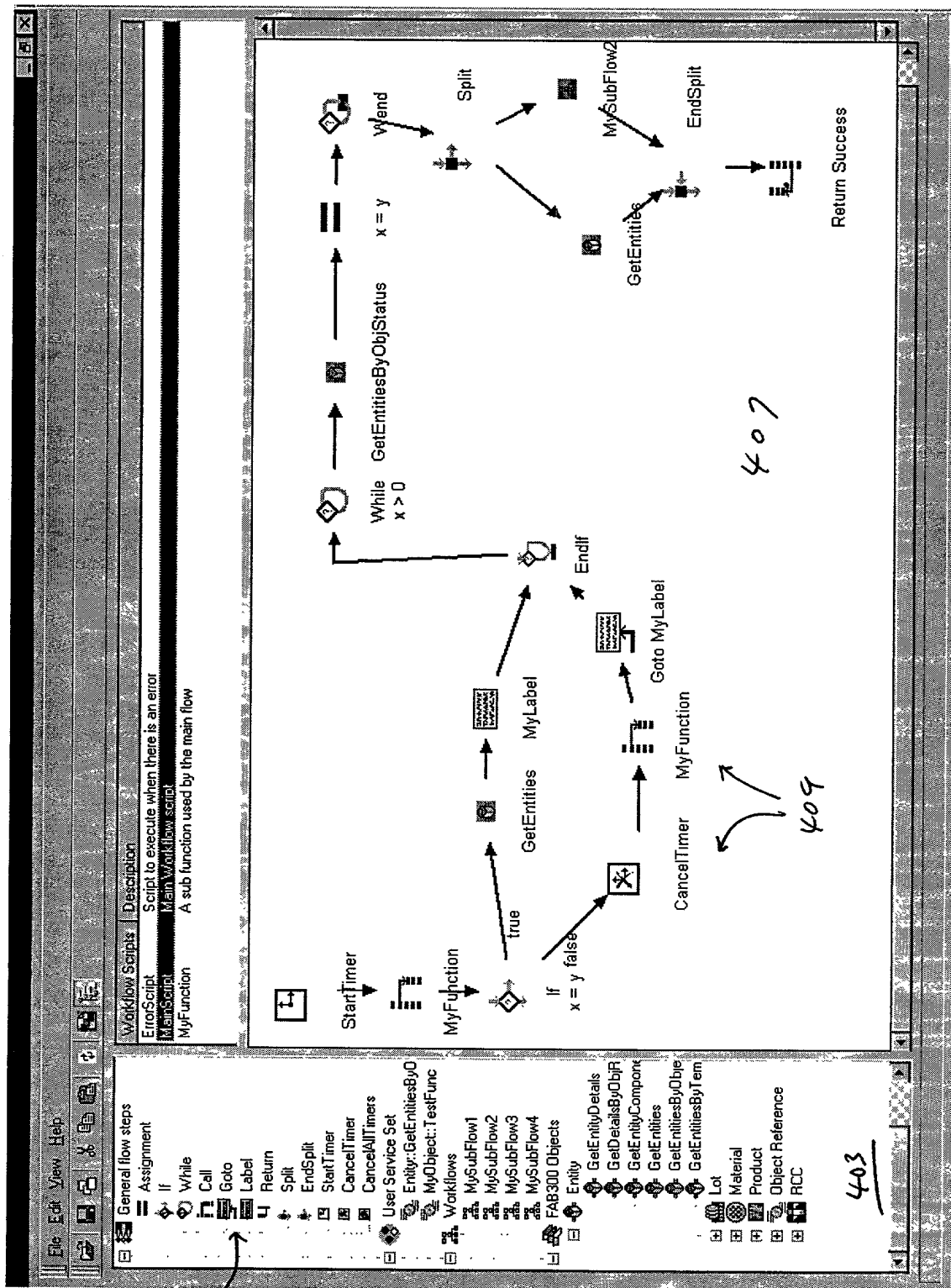


Fig. 4

401

407

409

403

405

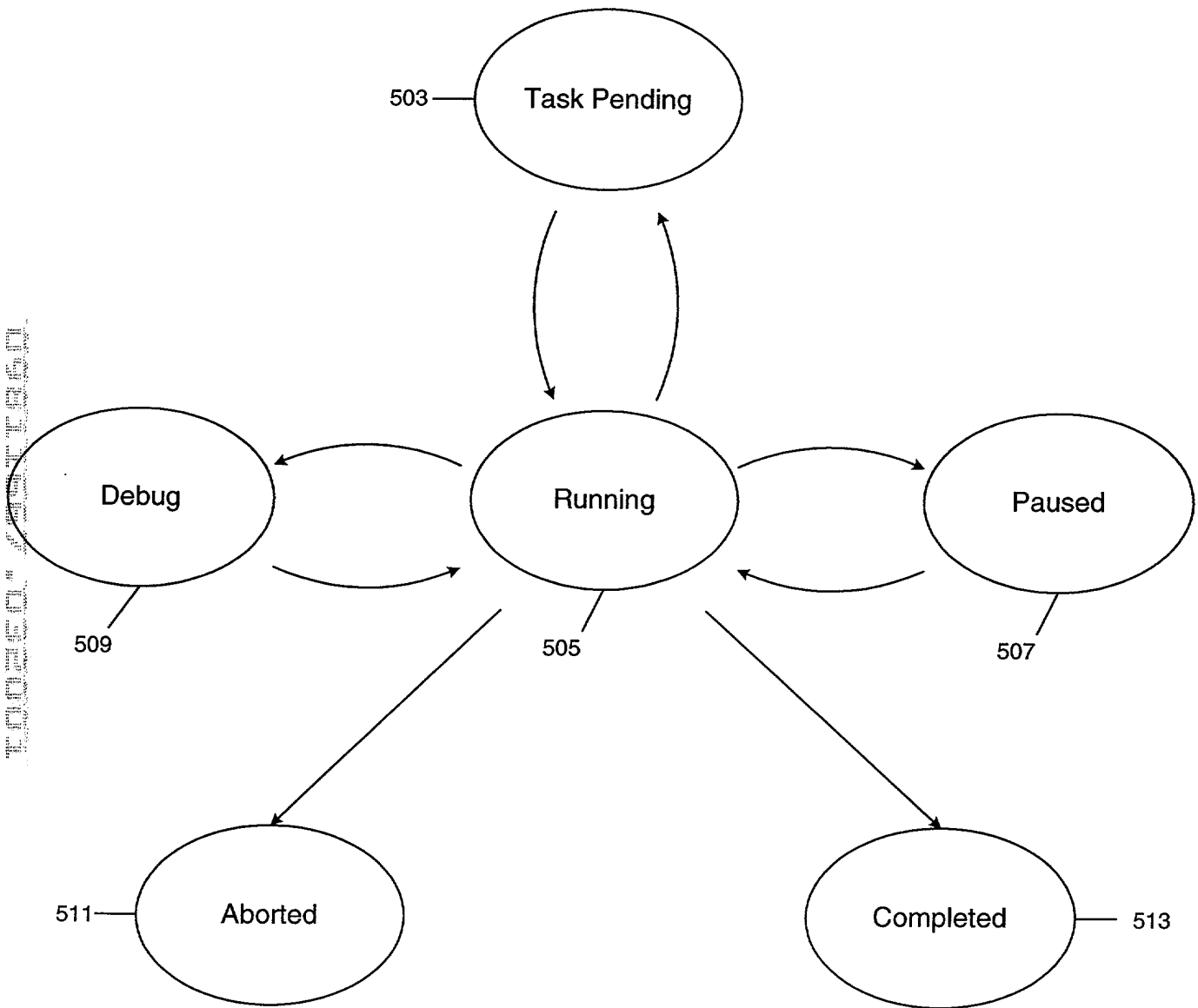


FIG. 5

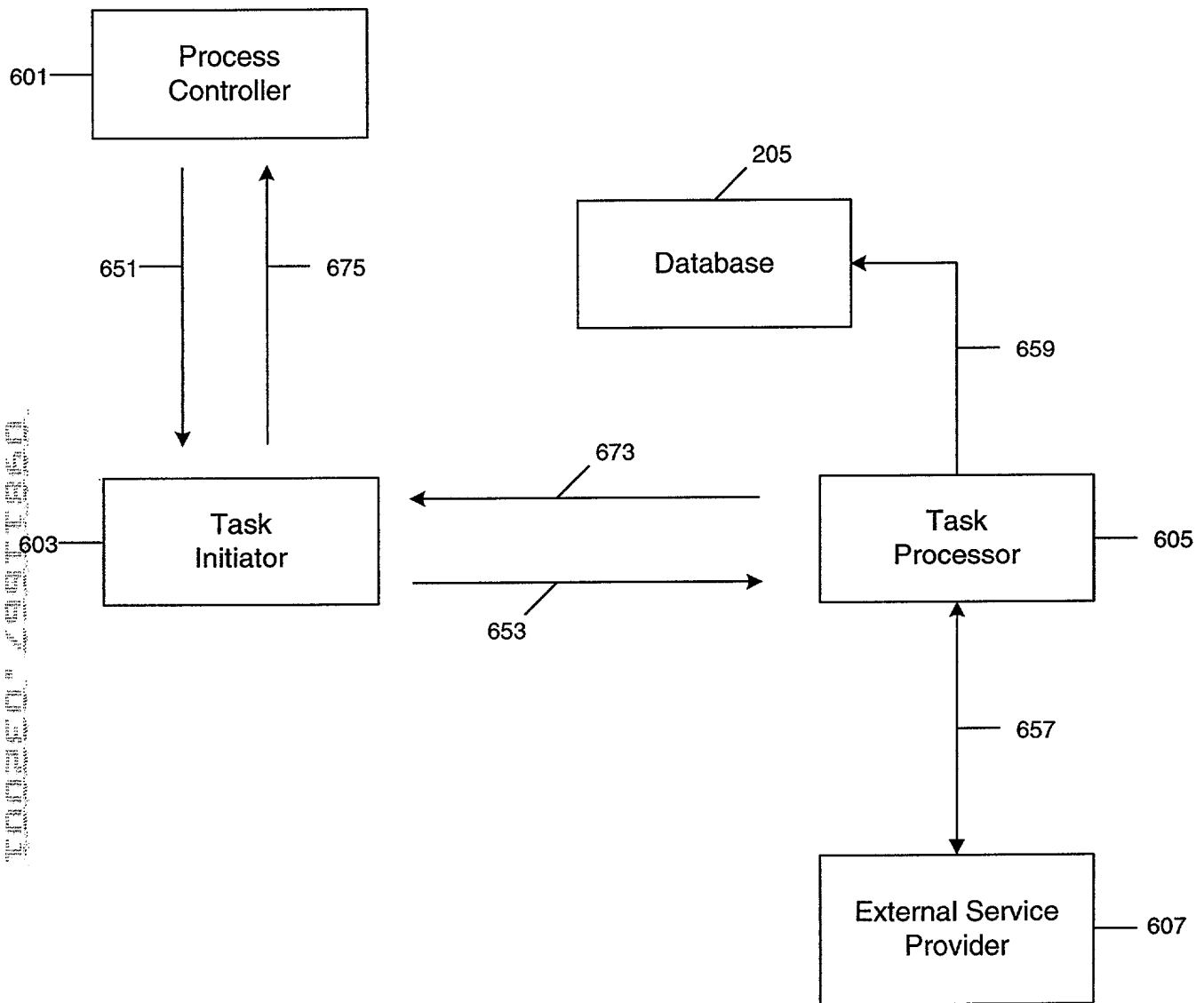


FIG. 6

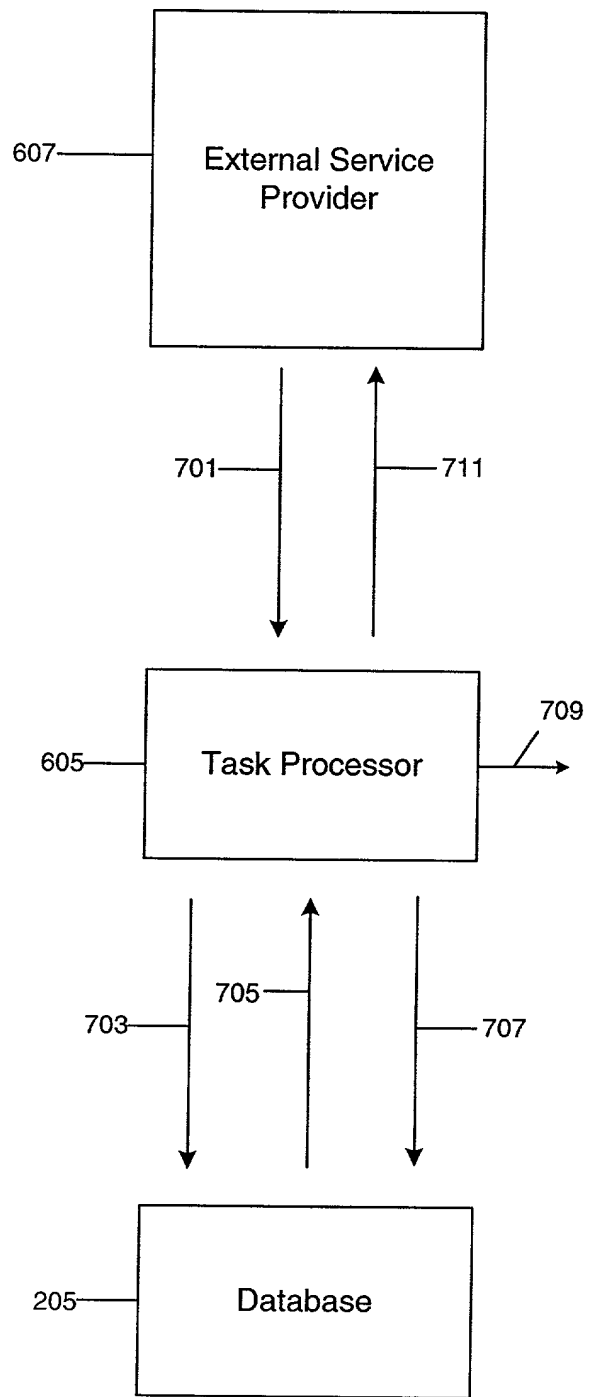


FIG. 7

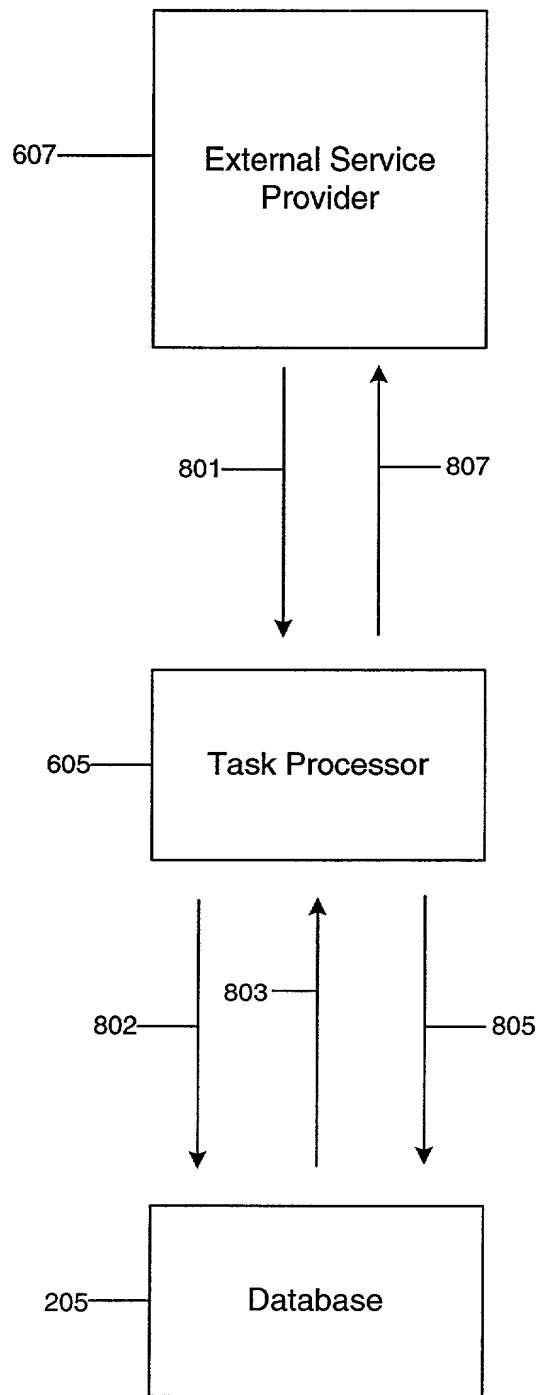


FIG. 8

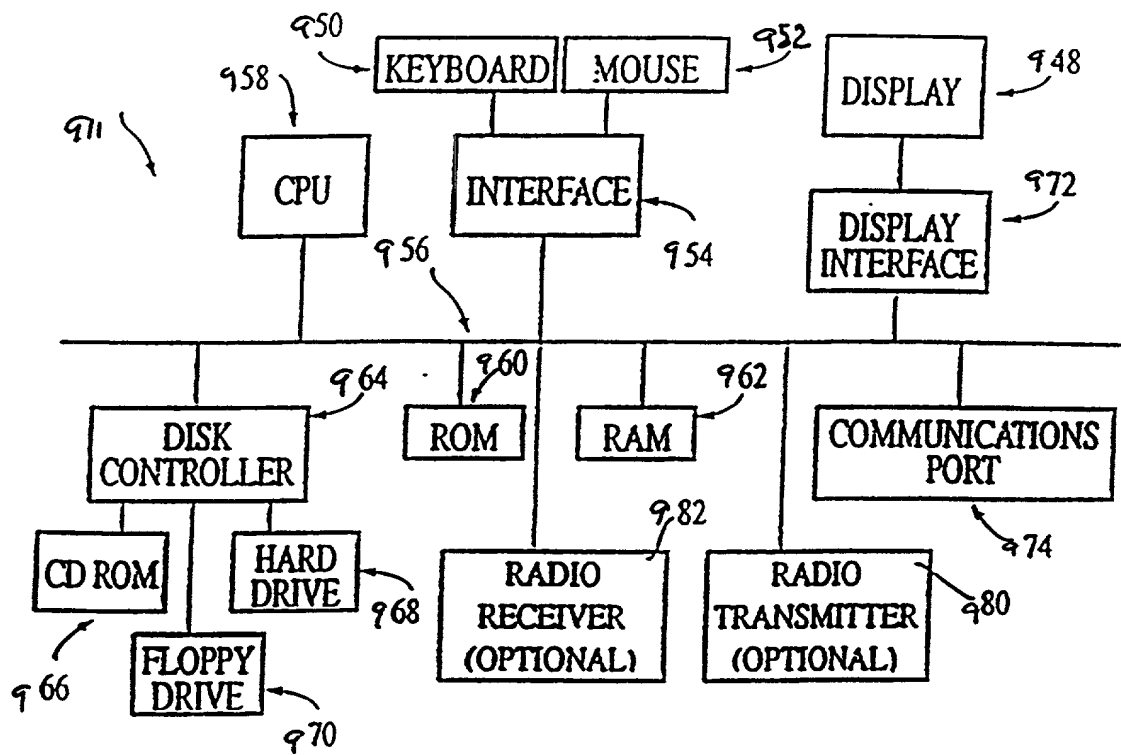


FIG. 9

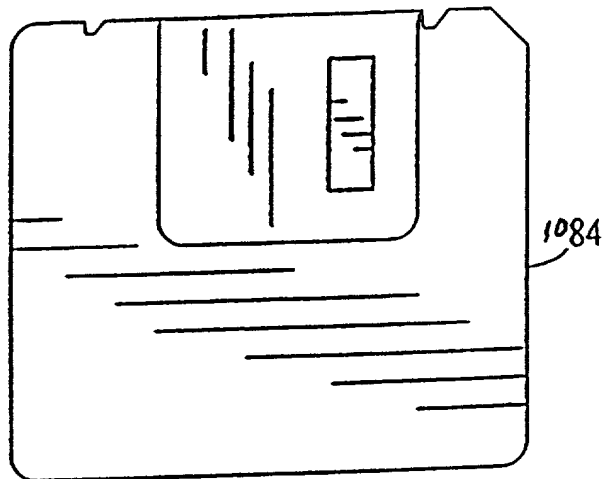


FIG. 10